

10001120



# Service Bulletin

File In Section: 08 - Body and Accessories

Bulletin No.: 03-08-06-001

Date: February, 2003



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## TECHNICAL

**Subject:** Bubbles in the Paint Around the Perimeter of the Roof (Replace Roof)

**Models:** 1999-2002 Chevrolet Camaro  
1999-2002 Pontiac Firebird

Implementation of this service bulletin by "GM of Canada" dealers requires prior District Service Manager approval.

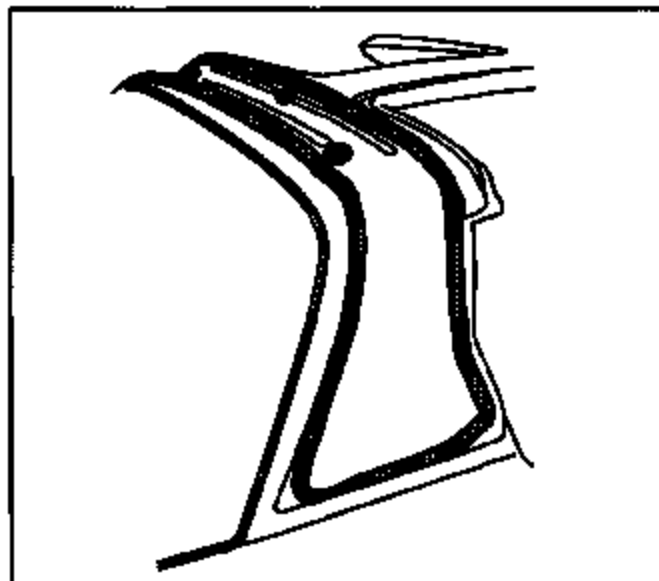
**Condition**

Some customers may comment that there are bubbles in the paint around the perimeter of the roof.

**Correction**

Replace the outer roof panel with a new roof panel following the procedure below:

**T-Top Vehicles**



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1. Clean the bottom of the panel with Naptha, then scuff the bottom and clean with Naptha again.
2. Paint and clearcoat the top of the panel. Refer to GM 4901M-2003 Refinish Approved Refinish Booklet, GM 4901 M-D-2003 (English) or 4901 M-D-F2003 (French).
3. Paint the bottom of the roof panel with an epoxy primer. Refer to GM 4901M-2003 Refinish Approved Refinish Booklet, GM 4901 M-D-2003 (English) or 4901 M-D-F2003 (French).
4. Remove the weatherstrip and the run channel retainer on the "B" pillar prior to removing the roof tape off or protect the back light reveal molding.
5. Use the wire method to cut the urethane around the perimeter of the roof. Refer to the above illustration for urethane location.
6. Remove any excess but not all of the urethane from the body.
7. Apply primer 76 mm (3 in) around the perimeter to the roof panel.
8. V cut the urethane tube and apply a 19 mm (3/4 in) high bead around the perimeter of the roof and the three dots across the back.
9. Install new applique to the roof.
10. Install the weatherstrip and the run channel retainer on the "B" pillar.

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